



Gewinderohre, glatte Enden
mittelschwere Ausführung, geschweißt

DIN EN 10255 (DIN 2440)

Nennweite		Außen- durchmesser	Wand stärke	lichte Weite	Gewicht/m	
Zoll	mm				schwarz	verzinkt
1/4	8	13,5	2,35	8,8	0,65	0,68
3/8	10	17,2	2,35	12,5	0,85	0,89
1/2	15	21,3	2,65	16	1,22	1,27
3/4	20	26,9	2,65	21,6	1,58	1,65
1	25	33,7	3,25	27,2	2,44	2,55
1 1/4	32	42,4	3,25	35,9	3,14	3,28
1 1/2	40	48,3	3,25	41,8	3,61	3,77
2	50	60,3	3,65	53	5,1	5,33
2 1/2	65	76,1	3,65	68,8	6,51	6,8
3	80	88,9	4,05	80,8	8,47	8,85
4	100	114,3	4,5	105,3	12,1	12,64
5	125	139,7	4,85	130	16,2	16,93
6	150	165,1	4,85	155,4	19,2	20,06

Gewinderohre, glatte Enden
schwere Ausführung, geschweißt (Dampfrohre)

DIN EN 10255 (DIN 2441)

Nennweite		Außen- durchmesser	Wand stärke	lichte Weite	Gewicht/m	
Zoll	mm				schwarz	verzinkt
1/4	8	13,5	2,9	7,7	0,77	0,8
3/8	10	17,2	2,9	11,4	1,02	1,07
1/2	15	21,3	3,25	14,8	1,45	1,52
3/4	20	26,9	3,25	20,4	1,9	1,99
1	25	33,7	4,05	25,6	2,97	3,1
1 1/4	32	42,4	4,05	34,3	3,84	4,01
1 1/2	40	48,3	4,05	40,2	4,43	4,63
2	50	60,3	4,5	51,3	6,17	6,45
2 1/2	65	76,1	4,5	67,1	7,9	8,26
3	80	88,9	4,85	79,2	10,1	10,55
4	100	114,3	5,4	103,5	14,4	15,05
5	125	139,7	5,4	128,9	17,8	18,6
6	150	165,1	5,4	154,3	21,2	22,15

Konstruktionsrohre, geschweißt
nicht für Leitungszwecke

Nennweite		Außen- durchmesser	Wand stärke	lichte Weite	Gewicht/m
Zoll	mm				schwarz
1/2	15	21,3	2,0	17,3	0,962
3/4	20	26,9	2,0	22,9	1,240
1	25	33,7	2,5	28,7	1,940
1 1/4	32	42,4	2,5	37,4	2,467
1 1/2	40	48,3	2,5	43,3	2,842
2	65	60,3	2,5	55,3	3,590

Geländerrohre, geschweißt
nicht für Leitungszwecke

Nennweite		Außen- durchmesser	Wand stärke	lichte Weite	Gewicht/m
Zoll	mm				schwarz
1/2	15	21,3	1,75	17,8	0,852
3/4	20	26,9	1,75	23,4	1,090
1	25	33,7	2,0	29,7	1,570
1 1/4	32	42,4	2,0	38,4	2,010
1 1/2	40	48,3	2,0	44,3	2,300
2	65	60,3	2,0	56,3	2,900

geschweißte Stahlrohre DIN EN 10 220 (DIN 2458)

Wand- stärke- mm	2,0	2,3	2,6	2,9	3,2	3,6	4,0	4,5	5,0	5,6	6,3	7,1	8,0
Außendurch- messer mm	Gewicht kg/m												
33,7	1,56	1,78	1,99	2,20	2,41	2,67	2,93						
38	1,78	2,02	2,27	2,51	2,75	3,05	3,35						
42,4	1,99	2,27	2,55	2,82	3,09	3,44	3,79						
44,5	2,10	2,39	2,69	2,98	3,26	3,63	4,00						
48,3	2,28	2,61	2,93	3,25	3,56	3,97	4,37						
51	2,42	2,76	3,10	3,44	3,77	4,21	4,64						
57	2,71	3,10	3,49	3,87	4,25	4,74	5,23						
60,3	2,88	3,29	3,70	4,11	4,51	5,03	5,55	6,19					
63,5	3,03	3,47	3,90	4,33	4,76	5,32	5,87	6,55					
70	3,35	3,84	4,32	4,80	5,27	5,90							
76,1	3,65	4,19	4,71	5,24	5,75	6,44	7,11	7,95	8,77				
82,5			5,12	5,69	6,26	7,00							
88,9			5,53	6,15	6,76	7,57	8,38	9,37	10,30				
101,6			6,35	7,06	7,77	8,70	9,63	10,80	11,90				
108			6,76	7,52	8,27	9,27	10,30	11,50	12,70				
114,3				7,97	8,77	9,83	10,90	12,20	13,50				
133					10,20	11,50	12,70	14,30	15,80	17,60			
139,7					10,80	12,10	13,40	15,00	16,60	18,50			
152,4						13,20	14,60	16,40	18,20	20,30	22,70		
159						13,80	15,30	17,10	19,00	21,20	23,70		
168,3						14,60	16,20	18,20	20,10	22,50	25,20	28,20	
193,7						16,90	18,70	21,00	23,30	26,00	29,10	32,70	36,60
219,1						19,10	21,20	23,80	26,40	29,50	33,10	37,10	41,60

Nahtlose Stahlrohre

DIN EN 10 220 (DIN 2448)

Außen-
durch-
messer

mm	1,8	2,0	2,3	2,6	2,9	3,2	3,6	4,0	4,5	5,0	5,6	6,3
10,2	0,373	0,404	0,448	0,487								
13,5	0,519	0,567	0,635	0,699	0,758	0,810	0,880					
16,0	0,630	0,691	0,777	0,859	0,937	1,010	1,100	1,180				
17,2	0,684	0,750	0,845	0,936	1,020	1,100	1,210	1,300	1,410			
20,0		0,888	1,000	1,120	1,220	1,330	1,460	1,580	1,720	1,850		
21,3		0,952	1,080	1,200	1,320	1,430	1,570	1,710	1,860	2,010	2,170	
25,0		1,130	1,290	1,440	1,580	1,720	1,900	2,070	2,280	2,470	2,680	2,910
26,9			1,400	1,560	1,720	1,870	2,070	2,260	2,490	2,700	2,940	3,200
30,0				1,760	1,940	2,110	2,340	2,560	2,830	3,080	3,370	3,680
31,8				1,870	2,070	2,260	2,500	2,740	3,030	3,300	3,620	3,960
33,7				1,990	2,200	2,410	2,670	2,930	3,240	3,540	3,880	4,260
35,0				2,080	2,300	2,510	2,790	3,060	3,380	3,700	4,060	4,460
38,0				2,270	2,510	2,750	3,050	3,350	3,720	4,070	4,470	4,930
42,4				2,550	2,820	3,090	3,440	3,790	4,210	4,610	5,080	5,610
44,5				2,690	2,980	3,260	3,630	4,000	4,440	4,870	5,370	5,940
48,3				2,930	3,250	3,560	3,970	4,370	4,860	5,340	5,900	6,530
51,0				3,100	3,440	3,770	4,210	4,640	5,160	5,670	6,270	6,940
57,0					3,870	4,250	4,740	5,230	5,830	6,410	7,100	7,880
60,3					4,110	4,510	5,030	5,550	6,190	6,820	7,550	8,390
63,5					4,330	4,760	5,320	5,870	6,550	7,210	8,000	8,890
70,0					4,800	5,270	5,900	6,510	7,270	8,010	8,890	9,900
76,1					5,240	5,750	6,440	7,110	7,950	8,770	9,740	10,800
82,5						6,260	7,000	7,740	8,660	9,560	10,600	11,800
88,9						6,760	7,570	8,380	9,370	10,300	11,500	12,800
101,6							8,700	9,630	10,800	11,900	13,300	14,800
108,0							9,270	10,300	11,500	12,700	14,100	15,800
114,3							9,830	10,900	12,200	13,500	15,000	16,800

Außen- durch- messer mm	7,1	8,0	8,8	10,0	11,0	12,5	14,2	16,0	17,5	20,0	22,5	25,0
10,2												
13,5												
16,0												
17,2												
20,0												
21,3												
25,0												
26,9	3,470											
30,0	4,010	4,340	4,600									
31,8	4,320	4,700	4,990									
33,7	4,660	5,070	5,400	5,840								
35,0	4,890	5,330	5,690									
38,0	5,410	5,920	6,340	6,910	7,320							
42,4	6,180	6,790	7,290	7,990	8,520							
44,5	6,550	7,200	7,750	8,510	9,090	9,860						
48,3	7,210	7,950	8,570	9,450	10,100	11,000						
51,0	7,690	8,480	9,160	10,100	10,900	11,900	12,900					
57,0	8,740	9,670	10,500	11,600	12,500	13,700	15,000	16,200				
60,3	9,320	10,300	11,200	12,400	13,400	14,700	16,100	17,500	18,500			
63,5	9,880	10,900	11,900	13,200	14,200	15,700	17,300	18,700	19,900			
70,0	11,000	12,200	13,300	14,800	16,000	17,700	19,500	21,300	22,700	24,700		
76,1	12,100	13,400	14,600	16,300	17,700	19,600	21,700	23,700	25,300	27,700		
82,5	13,200	14,700	16,000	17,900	19,400	21,600	23,900	26,200	28,100	30,800	33,000	35,500
88,9	14,300	16,000	17,400	19,500	21,100	23,600	26,200	28,800	30,800	34,000	36,500	39,400
101,6	16,500	18,500	20,100	22,600	24,600	27,500	30,600	33,800	36,300	40,200	43,500	47,200
108,0	17,700	19,700	21,500	24,200	26,300	29,400	32,800	36,300	39,100	43,400	47,000	51,200
114,3	18,800	21,000	22,900	25,700	28,000	31,400	35,100	38,800	41,800	46,500	50,400	55,100

Außen-
durch-
messer

mm	7,1	8,0	8,8	10,0	11,0	12,5	14,2	16,0	17,5	20,0	22,5	25,0
121,0	19,900	22,300	24,300	27,400	29,800	33,400	37,400	41,400	44,700	49,800	54,100	59,200
127,0	21,000	23,500	25,700	28,900	31,500	35,300	39,500	43,800	47,300	52,800	57,400	62,900
133,0	22,000	24,700	27,000	30,300	33,100	37,100	41,600	46,200	49,800	55,700	60,700	66,600
139,7	23,200	26,000	28,400	32,000	34,900	39,200	43,900	48,800	52,700	59,000	64,300	70,700
152,4	25,400	28,500	31,200	35,100	38,400	43,100	48,400	53,800	58,200	65,300	71,300	78,500
159,0	26,600	29,800	32,600	36,700	40,100	45,200	50,700	56,400	61,100	68,600	74,900	82,600
165,1	27,700	31,000	33,900	38,200	41,800	47,000	52,800	58,800	63,700	71,600	78,200	86,400
168,3	28,200	31,600	34,600	39,000	42,700	48,000	54,000	60,100	65,100	73,100	80,000	88,300
177,8	29,900	33,500	36,700	41,400	45,200	51,000	57,300	63,800	69,200	77,800	85,200	94,200
193,7	32,700	36,600	40,100	45,300	49,600	55,900	62,900	70,100	76,000	85,700	93,900	104,000
219,1	37,100	41,600	45,600	51,600	56,500	63,700	71,800	80,100	87,000	98,200	108,000	120,000
244,5	41,600	46,700	51,200	57,800	63,300	71,500	80,600	90,200	98,000	111,000	122,000	135,000
267,0	45,500	51,100	56,000	63,400	69,400	78,500	88,500	99,000	108,000	122,000	134,000	149,000
273,0	46,600	52,300	57,300	64,900	71,100	80,300	90,600	101,000	110,000	125,000	137,000	153,000
298,5	51,000	57,300	62,900	71,100	78,000	88,200	99,600	111,000	121,000	137,000	151,000	169,000
323,9	55,500	62,300	68,400	77,400	84,900	96,000	108,000	121,000	132,000	150,000	165,000	184,000
355,6		68,600	75,300	85,200	93,500	106,000	120,000	134,000	146,000	166,000	183,000	204,000
368,0		71,000	78,000	88,300	96,800	110,000	124,000	139,000	151,000	172,000	189,000	211,000
406,4			86,300	97,800	107,000	121,000	137,000	154,000	168,000	191,000	210,000	235,000
419,0				101,000	111,000	125,000	142,000	159,000	173,000	197,000	217,000	243,000
457,0				110,000	121,000	137,000	155,000	174,000	190,000	216,000	238,000	266,000
508,0					135,000	153,000	173,000	194,000	212,000	241,000	266,000	298,000
559,0						168,000	191,000	214,000	234,000	266,000	294,000	329,000